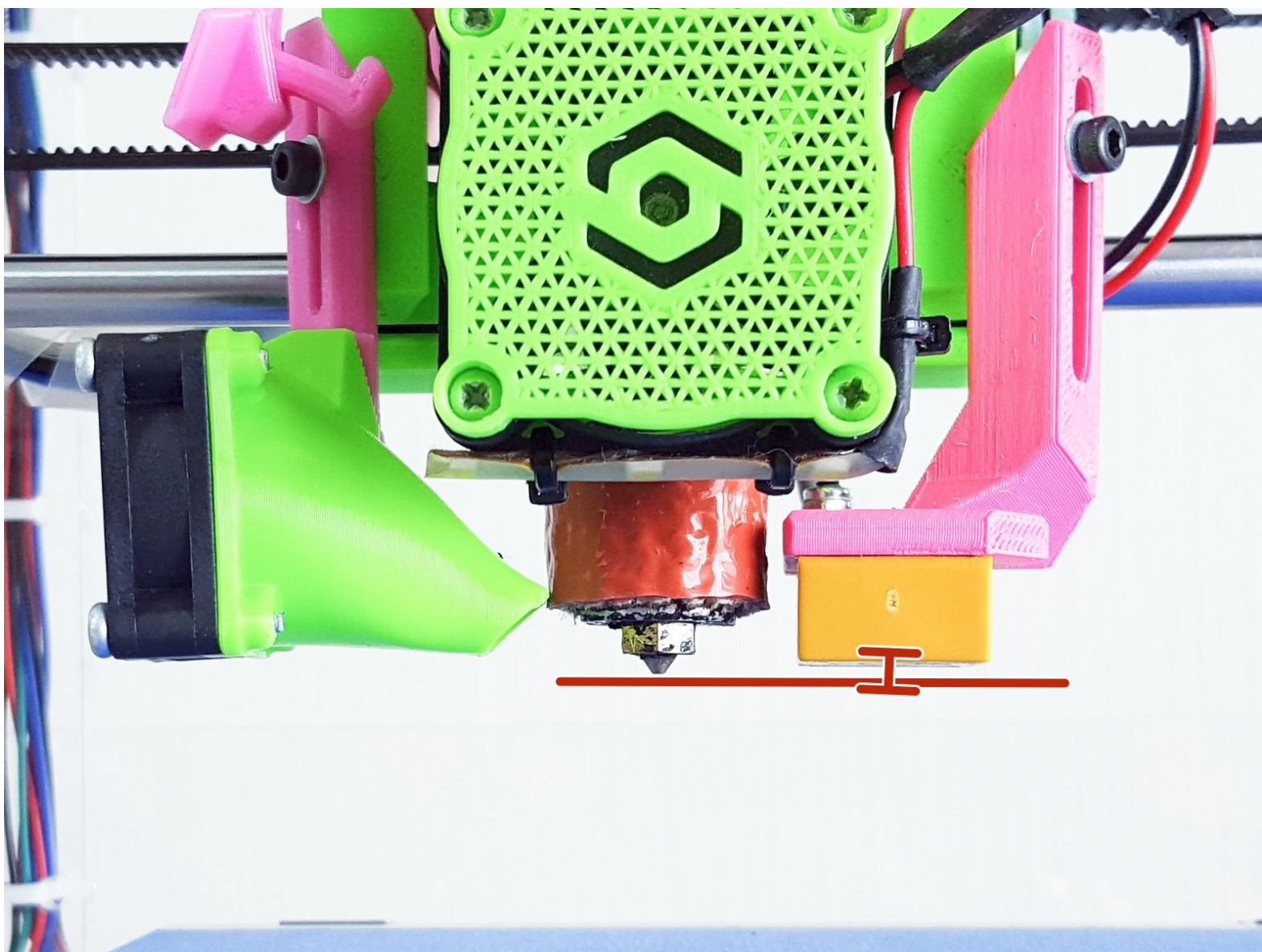
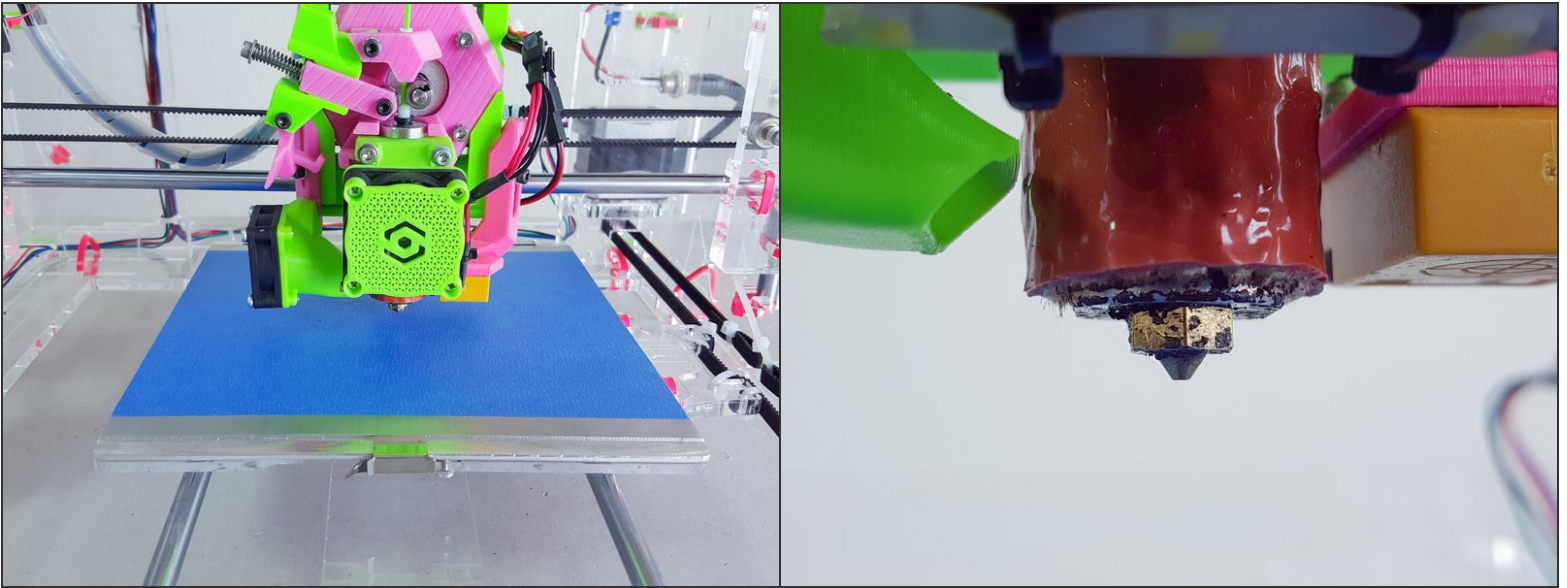




test

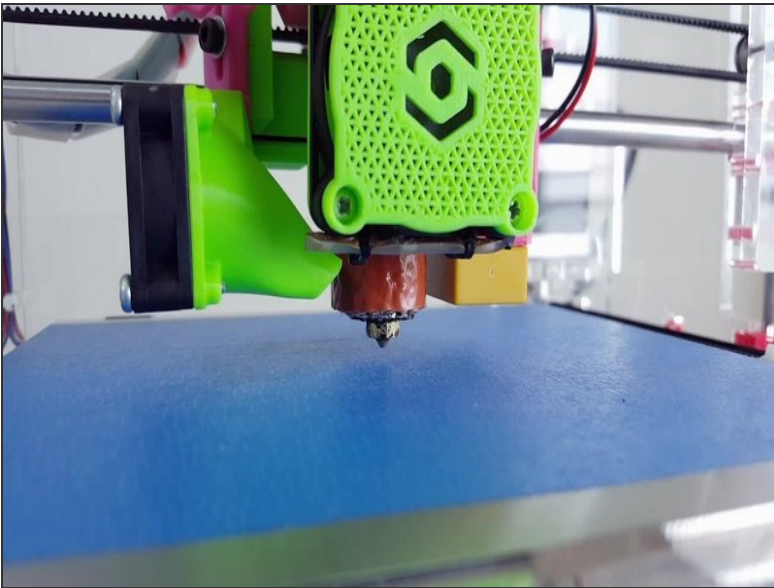


Step 1 — test



- Position the extruder around the middle of the build plate.

Step 2



- Turn the z lead screw with your bare hand until the nozzle is lightly touching the build plate.
- A proven way to do this is by touch: when you can't move the paper freely back-and-forth that's when the nozzle is touching the plate.
- You don't have to worry about being crazy precise. The important thing is that you're consistent. Just get a feel for the paper. In a few calibration cycles, you'll be a master.