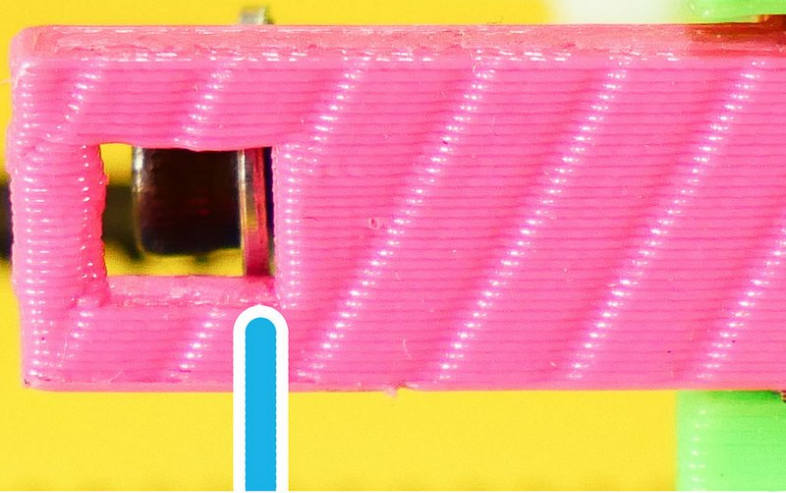


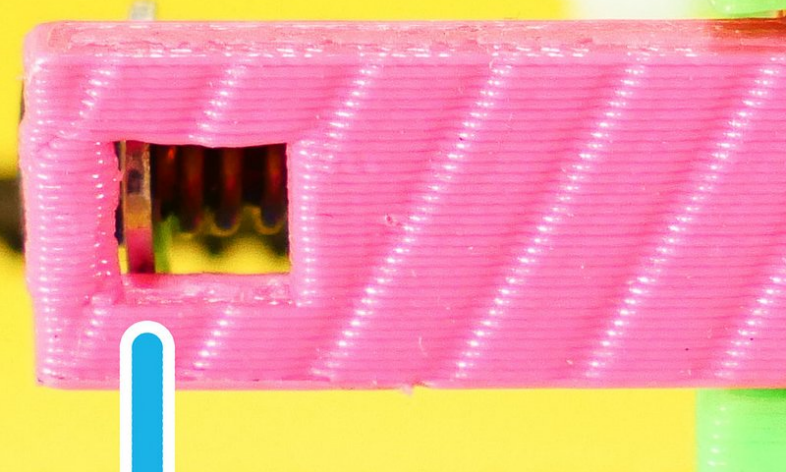


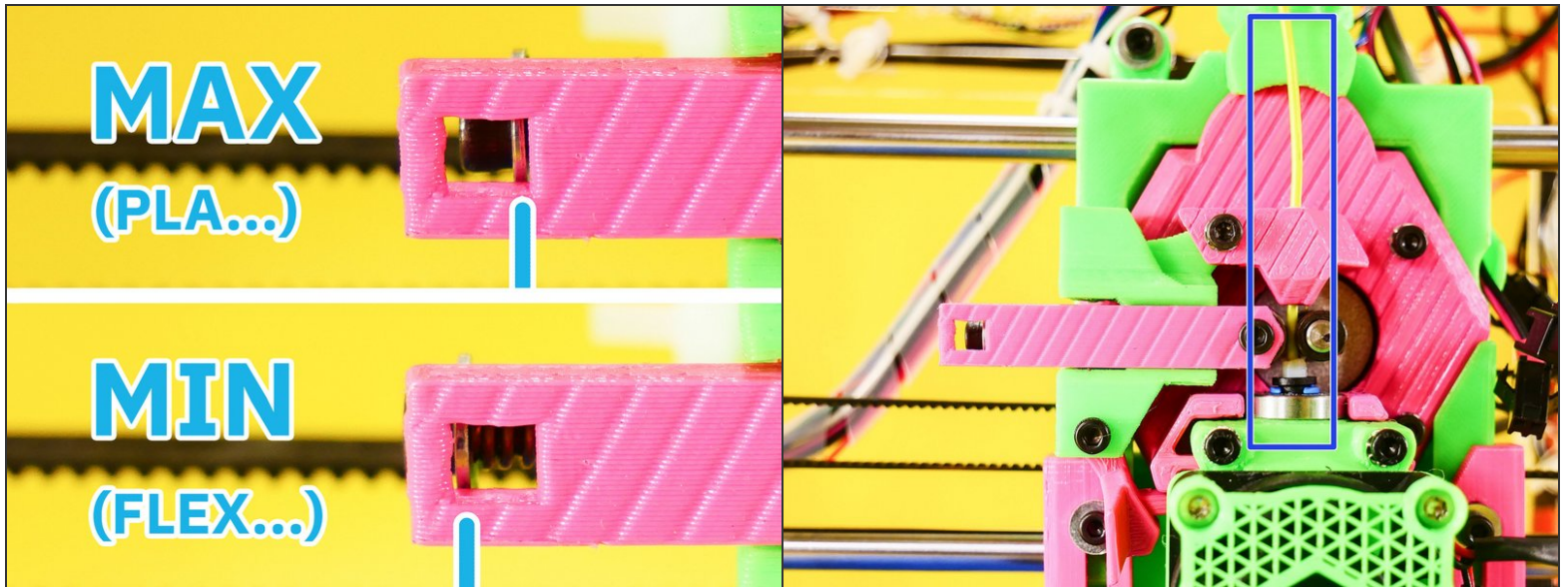
03. Adjust the Feeder Tension

MAX
(PLA...)



MIN
(FLEX...)



Step 1 — ↪ Adjust the Feeder Tension

- JellyBOX features a spring-loaded feeder with **adjustable tension** - this means you can print a wide range of filaments without a hiccup.
- For PLA, PETG, and similarly rigid plastics, keep the tension at maximum.
- For flexible filaments (TPU, Ninjaflex...), you want to lower the tension down. You cannot force flexibles; they will just bend. You have to ease them gently into the hotend.

 The indicator is designed to work with **filament loaded!**