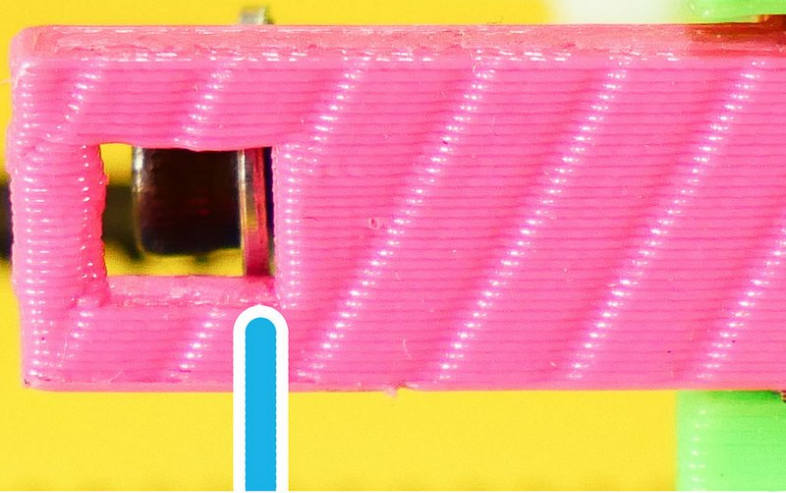


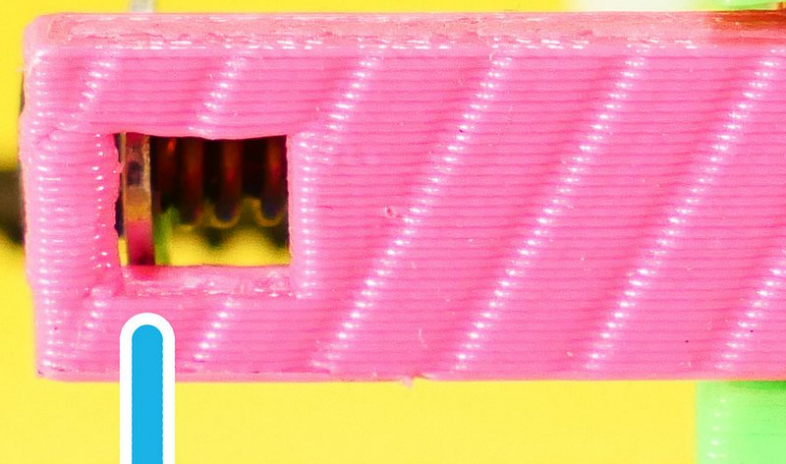


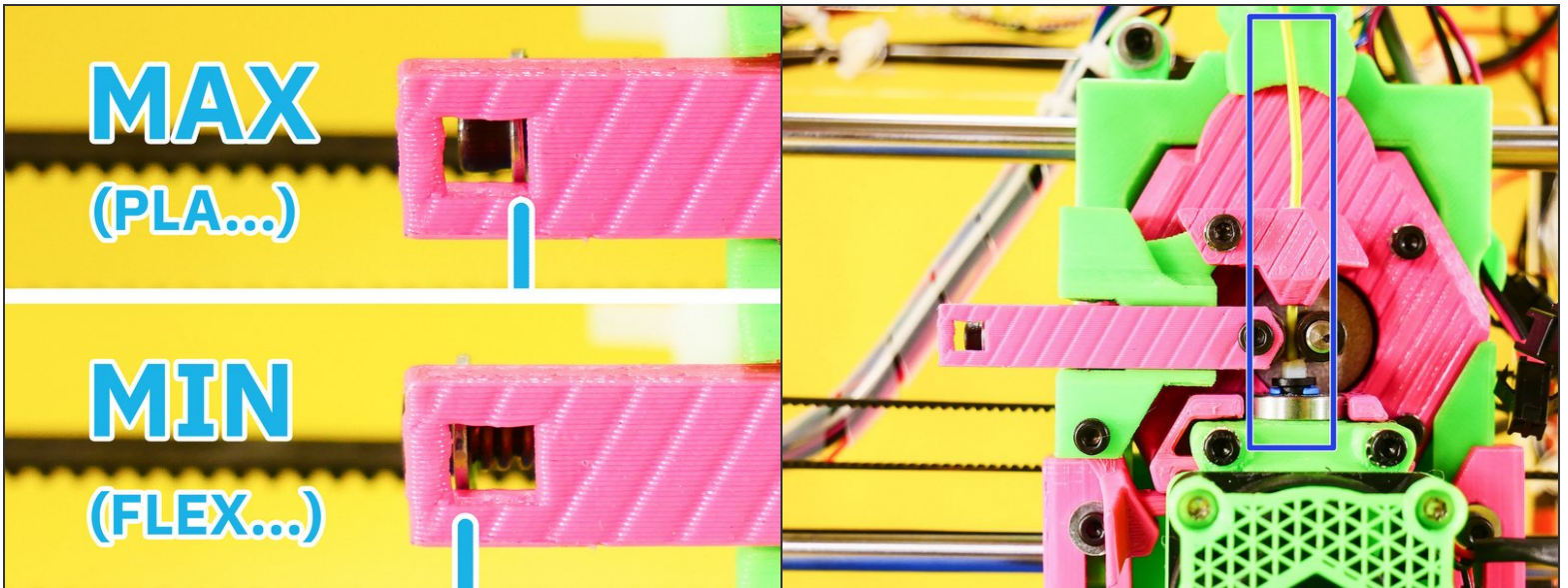
## 03. Adjust the Feeder Tension

**MAX**  
**(PLA...)**



**MIN**  
**(FLEX...)**



**Step 1 — ↳ Adjust the Feeder Tension**

- JellyBOX features a spring-loaded feeder with **adjustable tension** - this means you can print a wide range of filaments without a hiccup.
- For PLA, PETG, and similarly rigid plastics, keep the tension at maximum.
- For flexible filaments (TPU, Ninjaflex...), you want to lower the tension down. You cannot force flexibles; they will just bend. You have to ease them gently into the hotend.

 The indicator is designed to work with **filament loaded!**