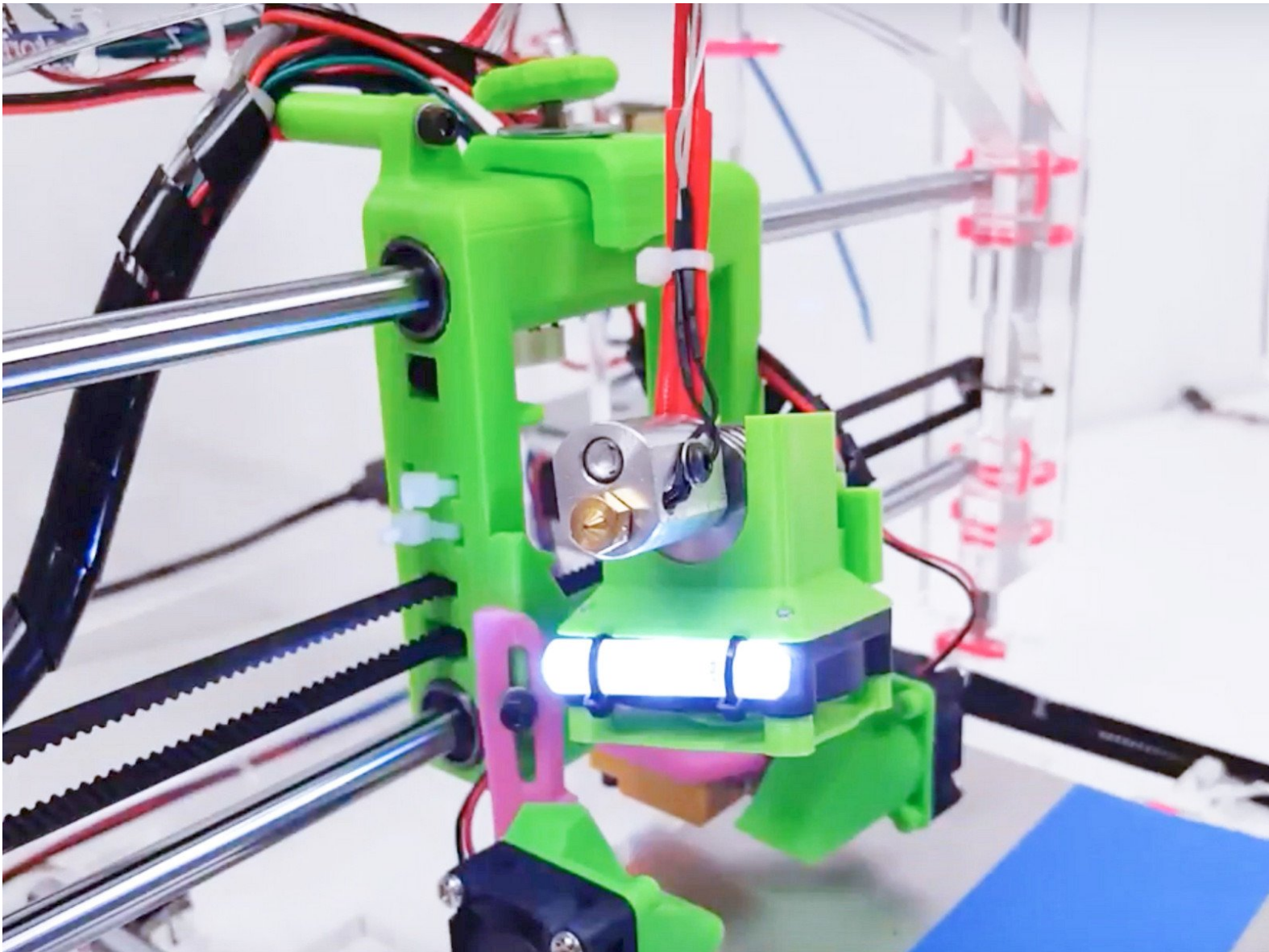




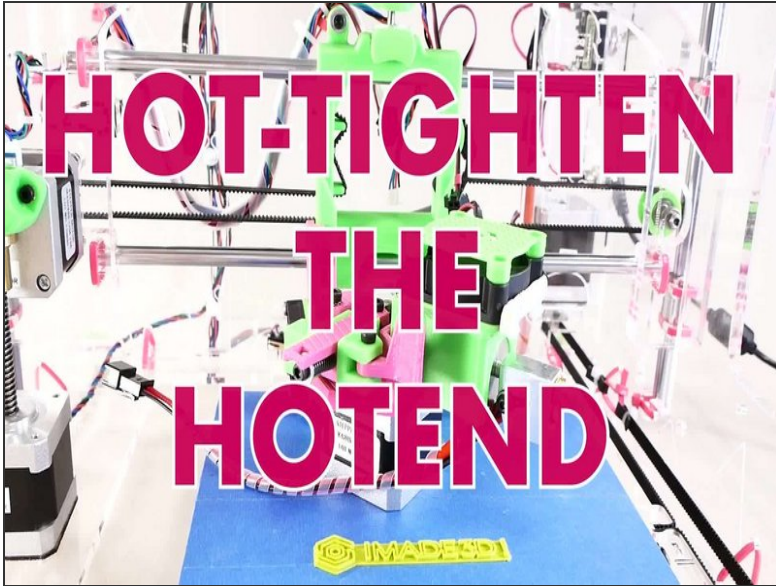
# 01. Hot-Tighten the HotEnd



## Step 1 — ↳ Hot-Tighten the HotEnd

- ❗ Hot tightening is **essential to sealing the nozzle and heatsink together to ensure that molten plastic cannot leak out of the hotend in use**. When done properly there is almost zero chance of leaks.

## Step 2 — ▶ Video: Hot-Tighten the Hotend (5 min, narration)



- ▶ Video: Hot-Tighten the Hotend (5 min, narration)

⚠ **WARNING: YOU WILL BE HANDLING A 240°C HOT PIECE OF METAL. IF YOU'RE NOT CAREFUL, YOU WILL GET BURNED.**

## Step 3

- When you're done, put the insulating sock back on and re-insert the hotend into your extruder ;-)