



## ↳ X Homing Offset

The X Homing offset tells the printer where the print area (build plate) effectively starts as the "home position".

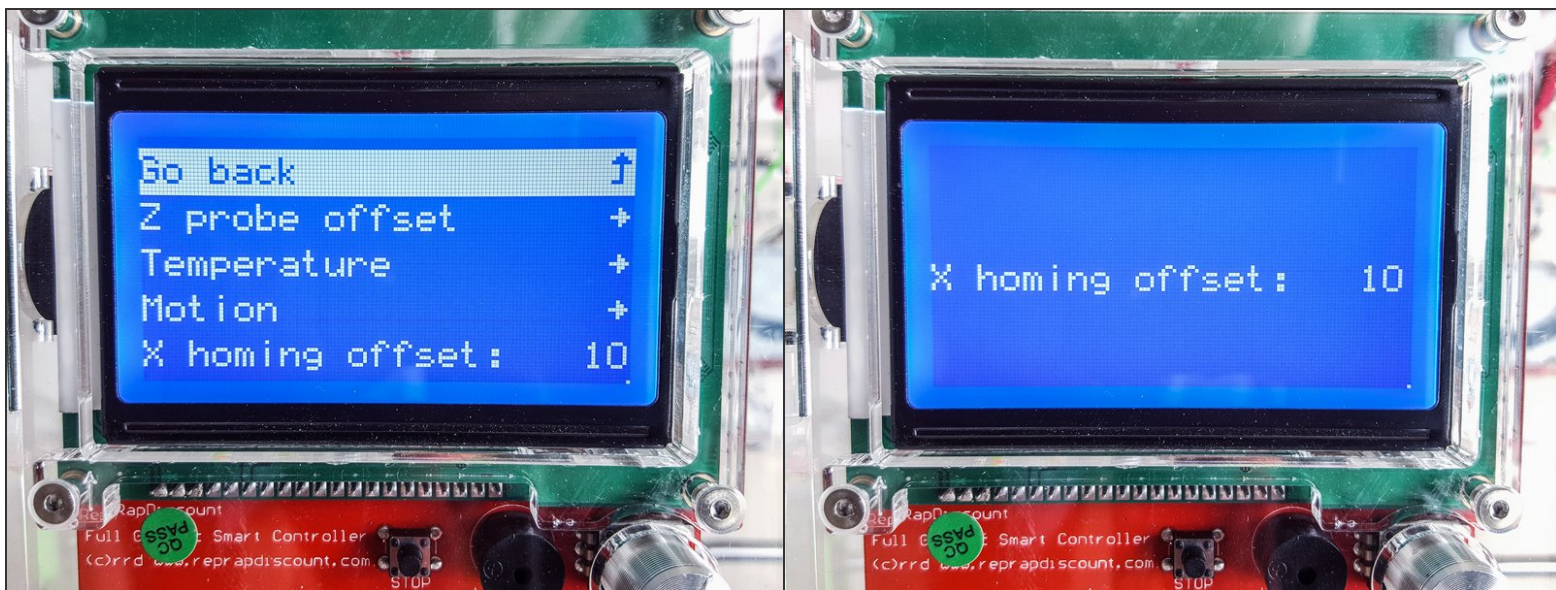


## INTRODUCTION

The X Homing offset tells the printer where the print area (build plate) effectively starts as the "home position" for x – the place at which X carriage hits the X endstop – puts the nozzle off the build plate.

If the offset isn't set, under some conditions, the proximity sensor may cause problems trying to sense off the edge of the plate.

## Step 1 — ↳ X Homing Offset



- Settings > X Homing Offset
- X Homing Offset = "10" = 10mm
- Y homing Offset = "0" = 0mm