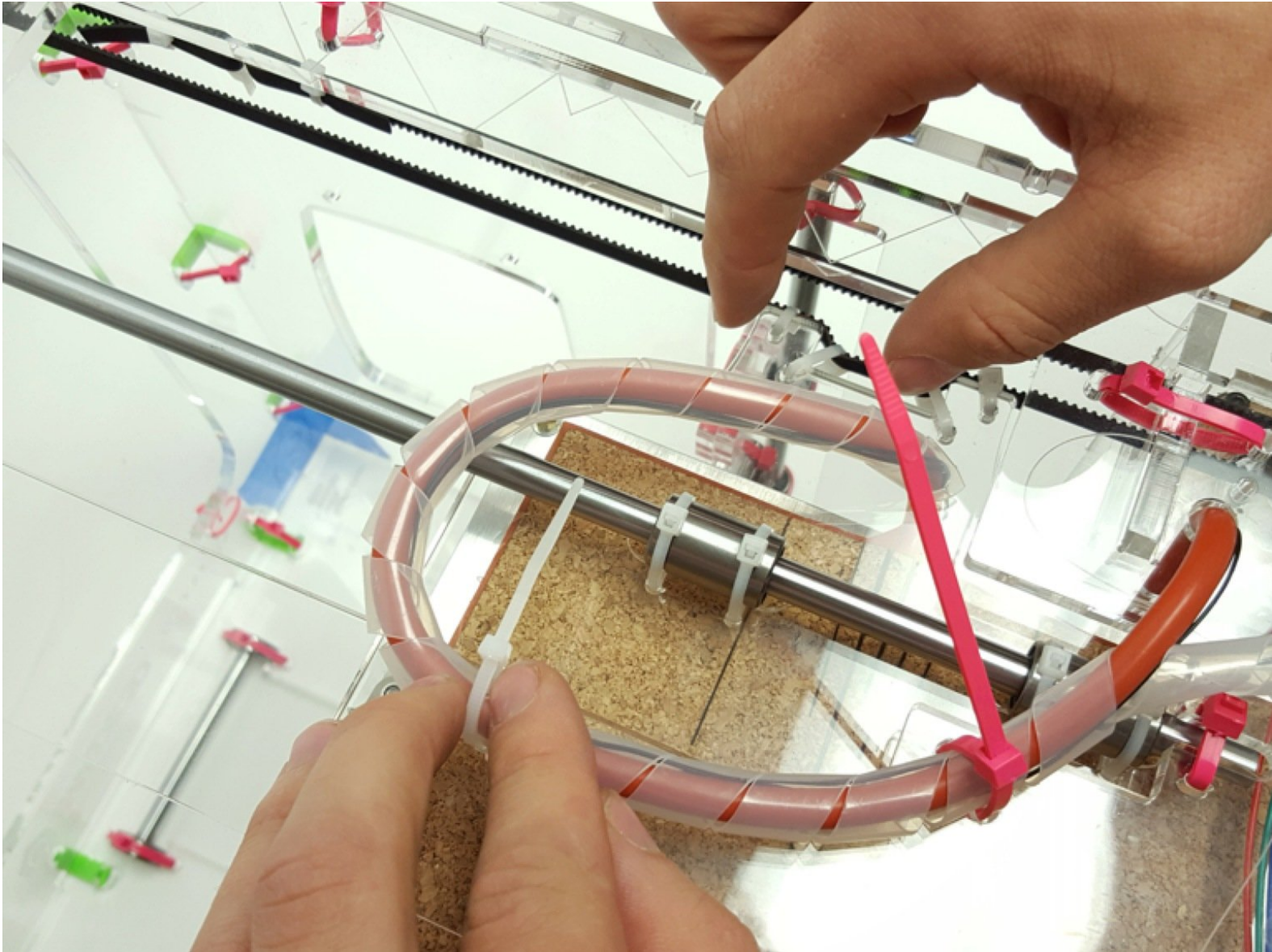




4. Attach the Heated Bed

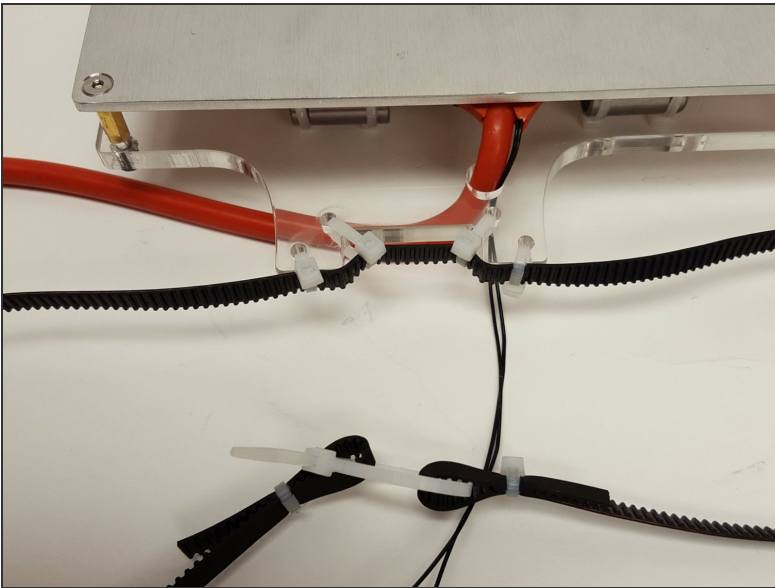
In this guide, we attach the Heated Bed.



Step 1 — You'll Need:

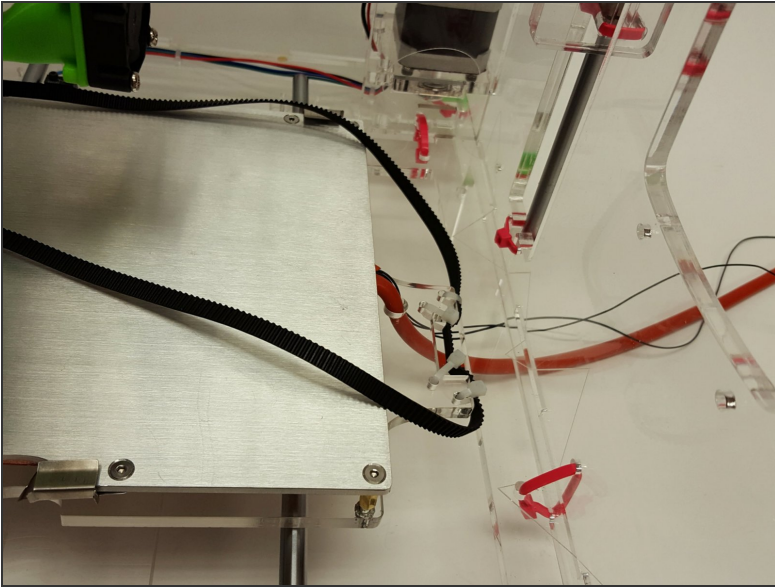
- Heated bed assembly
- Smooth rods
- 5" zip ties
- 4" zip ties
- IF you're upgrading from cold bed to heated bed: Reuse 4 bearings from the cold bed, Reuse smooth rods
- IF you're upgrading from JellyBOX 1.2 or earlier, all the holes may not be pre-cut in your acrylic parts: Get a drill ready, with both an 8 mm drill bit (or bigger) and a 3 mm drill bit (or bigger; any that will work with 4" zip tie, which is 2.4mm thick)

Step 2 — Attach the Y Belt



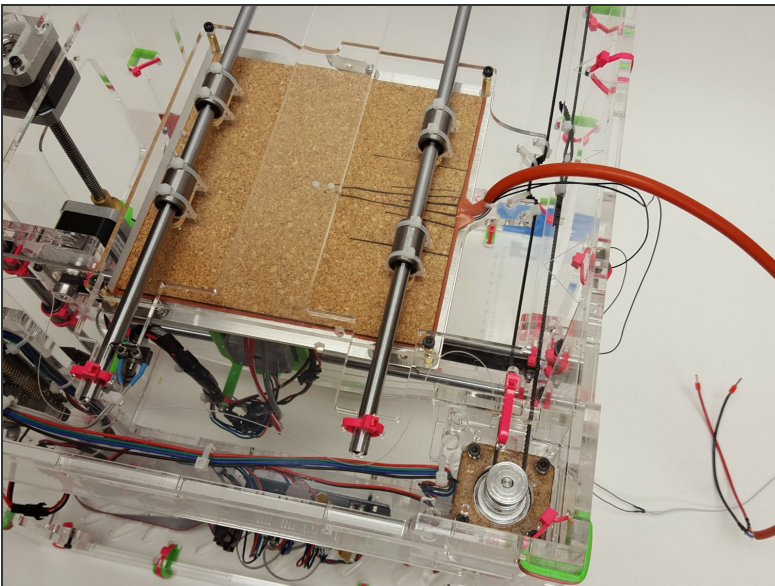
- Please follow the regular [Y-Axis Assembly: 2. Belt Guide.](#)
- THEN COME BACK HERE!

Step 3 — Join the Heated Bed Assembly (= Y-Assembly)



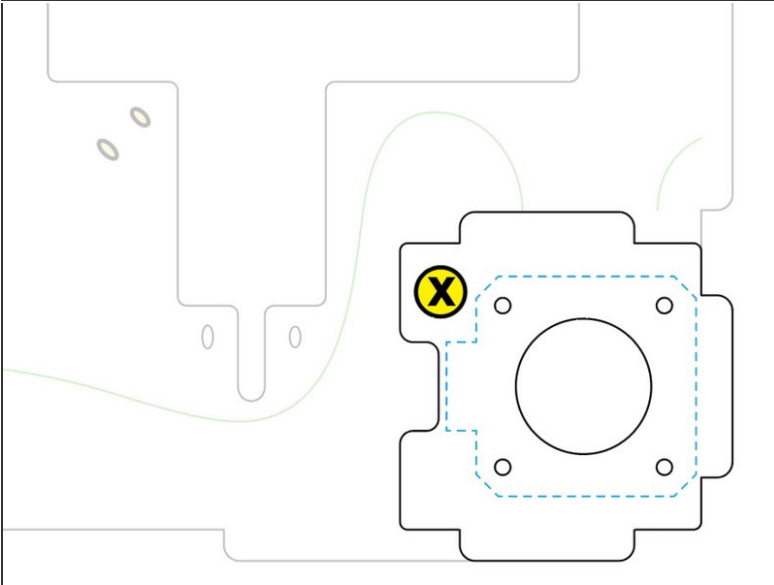
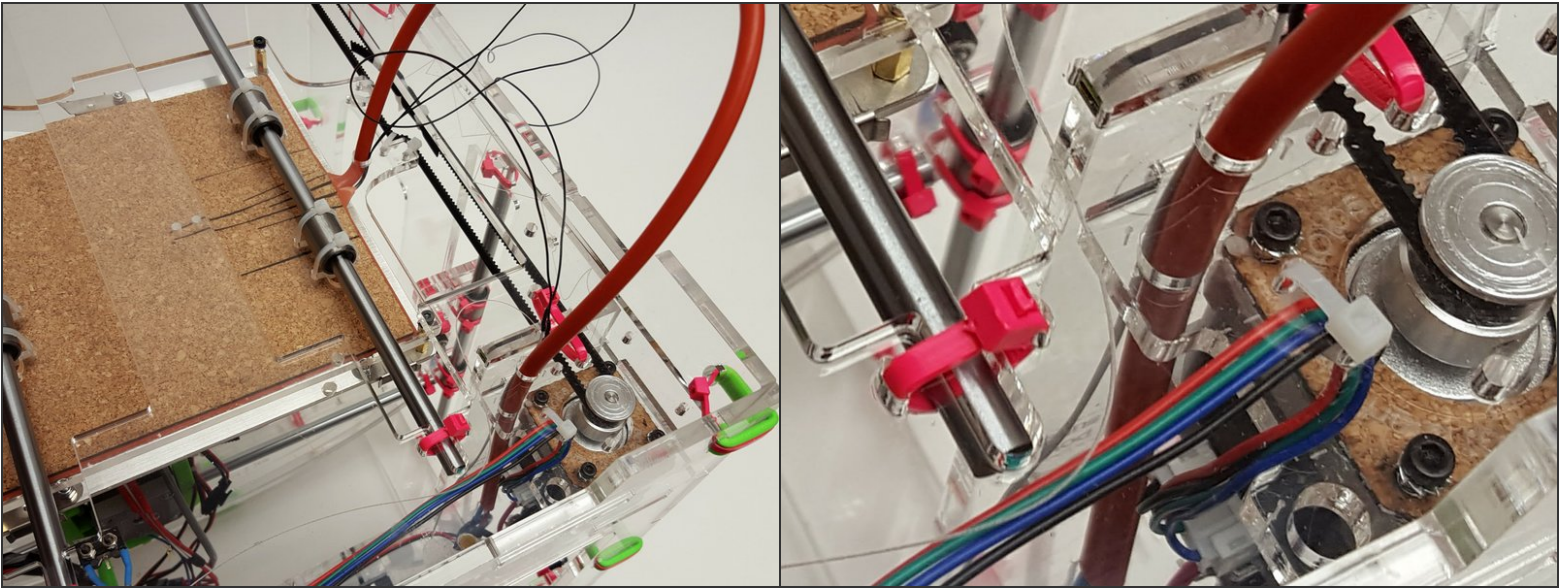
- Follow the regular [Install the Y Assembly guide](#). The procedure is identical, just make sure you first route the wires through the bottom.
- THEN COME BACK HERE.

Step 4 — Heated Bed Wiring P.1



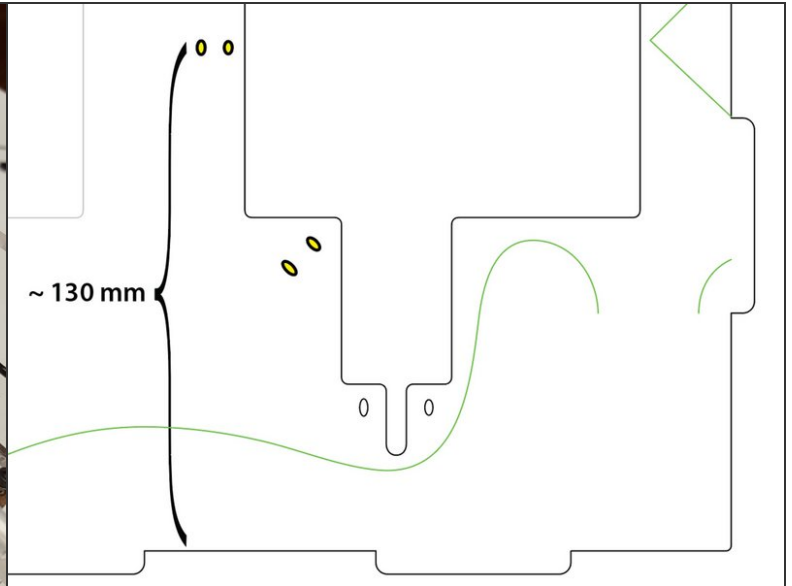
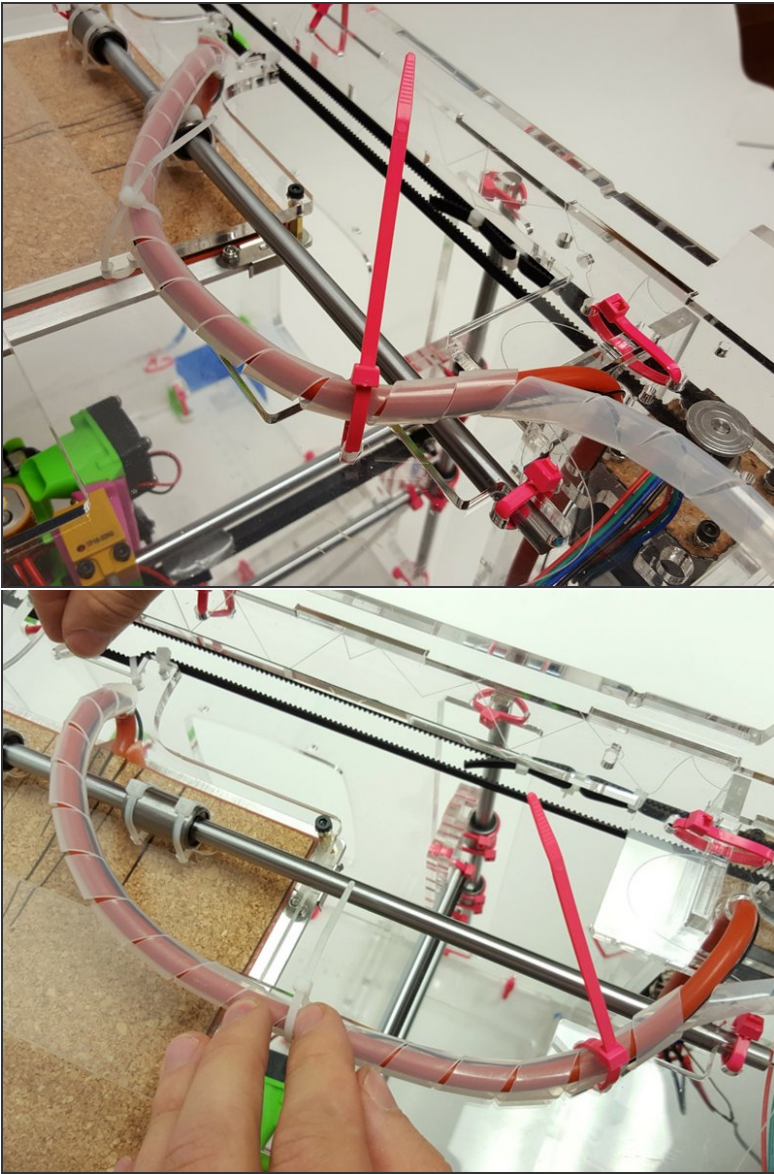
- Turn the printer upside-down and rest the wires on the right side.

Step 5 — Heated Bed Wiring P.2



- Route the wires through the Bottom acrylic piece AND the Y-motor bracket. (If you are upgrading from JellyBOX 1.2, you will need to drill the holes in Bottom and Y-bracket to get the wires through. 10mm hole is the smallest you can get them through.)

Step 6 — Heated Bed Wiring P.3



- First put on spiral wrap.
- Then loosely catch the wires underneath two zip ties: One *5pink zip tie* close closer to the motor bracket, One *4 zip tie* close to the middle of the bottom piece.
- (If you are upgrading from JellyBOX 1.2, you will need to drill the holes for these zip ties. Don't worry, you don't need to be intensely precise.)

Step 7 — Heated Bed Wiring P.4



- Pull the wire back and forth and test how it's folding.

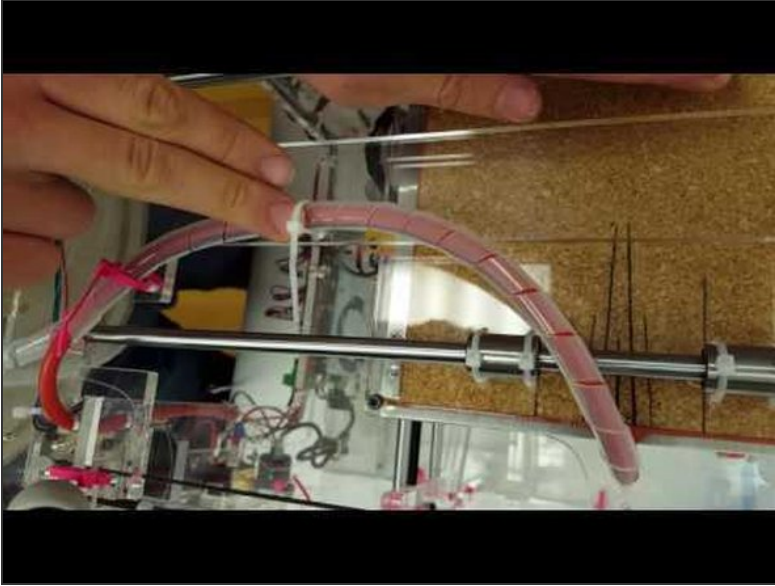
⚠ Watch the **VIDEOS** in the following two steps to see how the wires should be folding.

Step 8



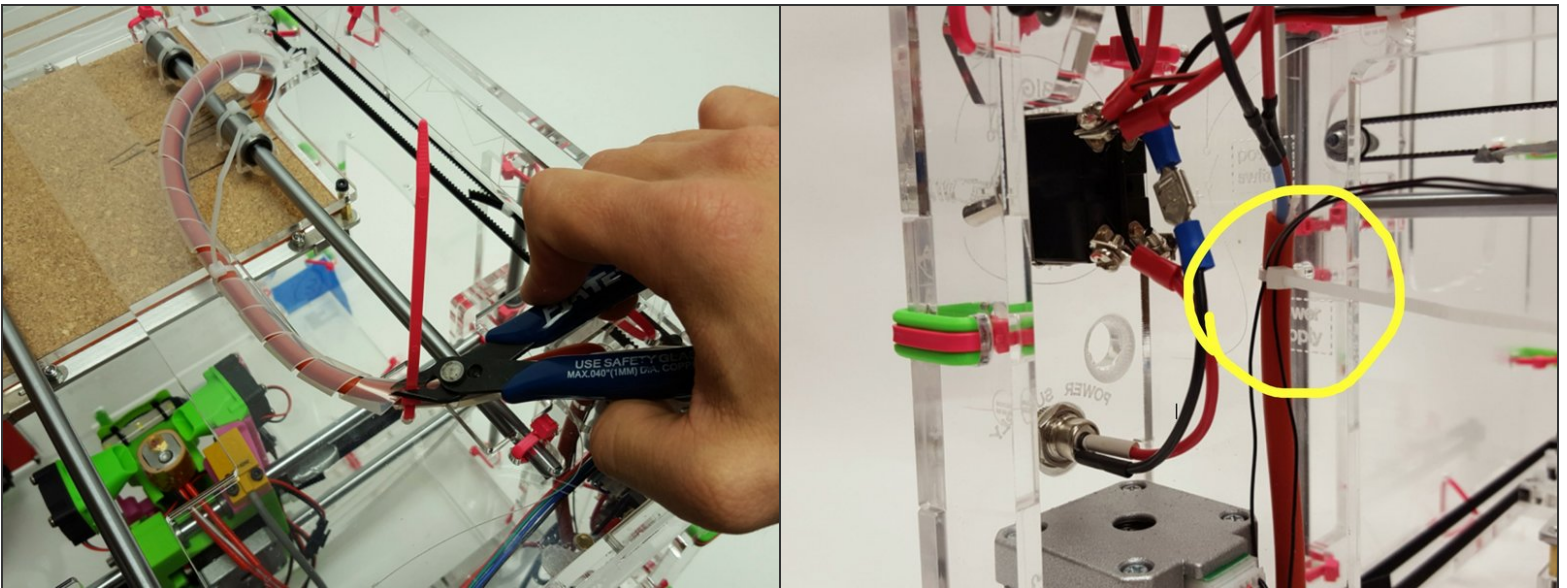
- Video 1 out of 2

Step 9



- Video 2 out of 2

Step 10 — Heated Bed Wiring P.5



- Finish up by snipping the zip ties
- On the inner back, secure the wires with a single 4" zip tie just above the y motor bracket. Don't forget to leave the wires a bit of slack. No pulling.